

Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) Method for forming glossy and matt surface zones (22, 24) when printing a can body (18) in a production line (10) comprising:
 - a priming varnishing machine (12) for applying a priming layer (26) to the can body,
 - a printing machine (14) for applying printing colours (30) including at least one glossy colour (28) to the can body (18) provided with the priming layer,
 - and a finish varnishing machine (16) for applying a finish varnish (32) to the can body (18) provided with the priming layer and printed,
~~method characterized in that~~wherein a matt varnish is applied as finish varnish (32), after drying of the inks, by means of a flexographic printing plate controlled by dot-for-dot marking or by means of a cylinder (44) controlled by dot-for-dot marking, to the zones of the can body (18) designed to give a matt surface (24).
2. (Currently Amended) Method according to claim 1, ~~characterized in that~~wherein the zones that are to form a glossy surface (22) are printed with a glossy printing colour (28).
3. (Currently Amended) Method according to claim 1, ~~characterized in that~~wherein the glossy surface zones (22) are formed by a glossy can surface (20).
4. (Currently Amended) Method according to claim 3, ~~characterized in that~~wherein the can surface (20) is rendered glossy by brush smoothing.

5. (Currently Amended) Method according to ~~any one of the claims 1 to 4~~, characterized ~~in that~~ claim 1, wherein the can body (18) is manufactured from aluminium or from an aluminium alloy or from tinplate.

6. (Currently Amended) Method according to ~~any one of the claims 1 to 5~~, characterized ~~in that~~ claim 1, wherein the priming varnishing machine (12) and the finish varnishing machine (16) are equipped with a flexographic printing unit and with an inking distributing mechanism (34).

7. (Currently Amended) Application of the method according to ~~any one of the claims 1 to 6~~ claim 1 to form a "Spot-Varnish" effect on the surface of the can body (20).